# RV1-10 - Relief Valve 

Poppet, Direct Acting
$30 \mathrm{~L} / \mathrm{min}(8 \mathrm{USgpm}) \cdot 210$ bar (3000 psi)


Sectional View

Operation
This valve remains closed from port 1 to port 2 until the predetermined setting has been reached at port 1 .

The poppet is unseated and allows flow out of port 2.

Features
Fast acting, low pressure rise. Low internal leakage, high flow rate for compact design

Performance Data
Ratings and Specifications

| Performance data is typical with fluid at 21,8 cSt (105 SUS) and $49^{\circ} \mathrm{C}\left(120^{\circ} \mathrm{F}\right)$ |  |
| :---: | :---: |
| Typical application pressure (all ports) | 210 bar (3000 psi) |
| Cartridge fatigue pressure (infinite life) | 210 bar (3000 psi) |
| Rated flow | $30 \mathrm{~L} / \mathrm{min}$ (8 USgpm) |
| Internal leakage | $0.3 \mathrm{~L} / \mathrm{min}(5 \mathrm{drops} / \mathrm{min})$ @ 85\% of Pressure Setting |
| Cavity | C-10-2 |
| Standard housing materials | Aluminum or steel |
| Temperature range | $-40^{\circ}$ to $120^{\circ} \mathrm{C}\left(-40^{\circ}\right.$ to $\left.248^{\circ} \mathrm{F}\right)$ |
| Fluids | All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc. |
| Filtration | Cleanliness Code 18/16/13 |
| Weight cartridge only | $0,22 \mathrm{~kg}$ ( 0.48 lbs ) |
| Seal kits | $\begin{aligned} & 565803 \text { Buna-N } \\ & 566086 \text { Viton } \end{aligned}$ |

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Description
This is a direct acting, poppet style screw in cartridge relief valve ideal for low cost small flow applications to limit the pressure in the system.

Pressure Override Curves


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## Poppet, Direct Acting

$30 \mathrm{~L} / \mathrm{min}(8 \mathrm{USgpm}) \cdot 210$ bar (3000 psi)

Model Code


1 Function
RV1 - Relief valve - Standard RV1A - Relief valve - with $1 / 2$ thickness back-up ring on each side of o-ring (for cross port relief applications)


Dimensions mm (inch)

| 6 | Port Size |  |
| :---: | ---: | :--- |
| Code | Port Size | Housing Number |


|  | Aluminum <br> Light duty |  |  |  |  | Aluminum <br> Fatigue rated | Steel <br> Fatigue rated |
| :--- | :--- | :--- | :--- | :--- | :---: | :---: | :---: |
| 0 | Cartridge only |  |  |  |  |  |  |
| 3B | $3 / 8 "$ BSPP | $02-175462$ | - | - |  |  |  |
| 2 G | $1 / 4$ " BSPP | - | 876702 | $02-175102$ |  |  |  |
| 3G | $3 / 8 "$ BSPP | - | 876703 | $02-175103$ |  |  |  |
| 6 H | SAE 6 | - | 876700 | - |  |  |  |
| 8H | SAE 8 | - | 876701 | - |  |  |  |
| $6 T$ | SAE 6 | 566151 | - | $02-175100$ |  |  |  |
| 8T | SAE 8 | - | - | $02-175101$ |  |  |  |

See section J for housing.

7 Cracking Pressure Range
Note: Code based on pressure in psi.
3-3,5-20 bar (50-300 psi)
9- 7-62 bar ( $100-900 \mathrm{psi}$ )
18-17-124 bar (250-1800 psi)
$30-34-210$ bar ( $500-3000 \mathrm{psi})$
36-124-250 bar (1800-3600 psi)

8 Setting Pressure
Within ranges in 7
Blank - Normal factory setting at approximate mid-range. User requested settings in 3,45 bar ( 50 psi) steps, Coded as in the following examples:
10-70 bar (1000 psi)
$10.5-72,4 \operatorname{bar}(1050 \mathrm{psi})$

Torque cartridge in housing
A - $47-54 \mathrm{Nm}$ ( $35-40 \mathrm{ft}$. Ibs)
S - $68-75 \mathrm{Nm}(50-55 \mathrm{ft} . \mathrm{lbs})$

9 Special Features
00 - None
(Only required if valve has special features, omitted if "00.")
SS - 316 Stainless Steel external components


WARNING
Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

Installation Drawing (Aluminum)


